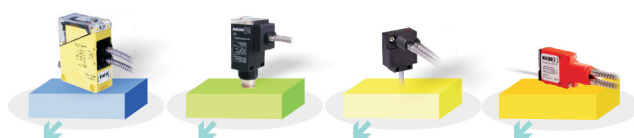
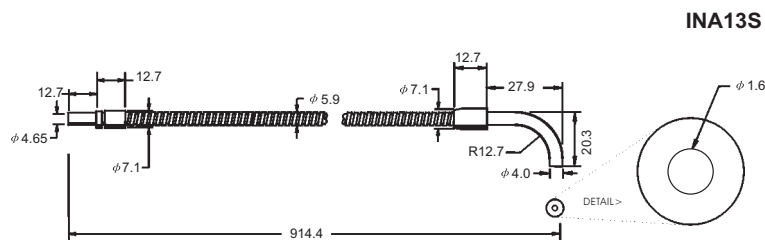


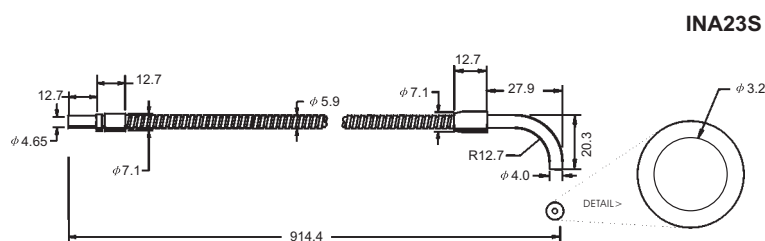
Glass Fibers



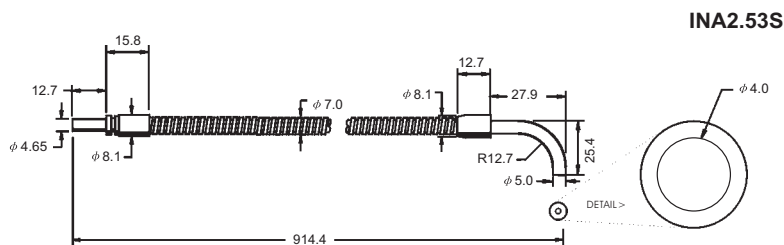
Dimensions (mm)



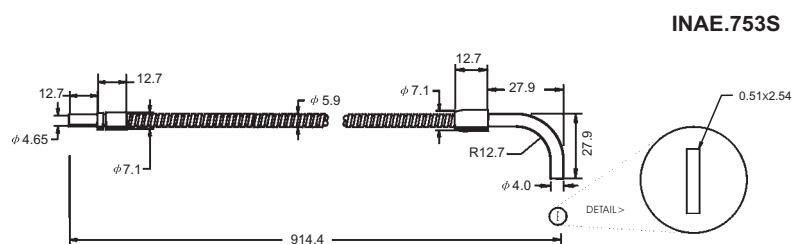
Dimensions (mm)



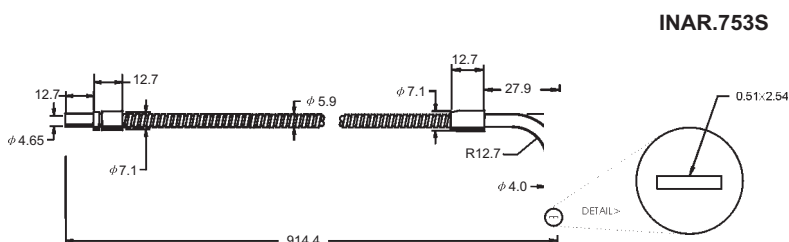
Dimensions (mm)



Dimensions (mm)



Dimensions (mm)



Model number	Length	Bundle	Sheath
INA 13 P	910	φ 1.6	PVC
INA 13 S	910	φ 1.6	SS
Range (mm)			

Range (mm)	
Blue	260
Green	300
Yellow	150
Orange	150

Model number	Length	Bundle	Sheath
INA23P	910	ϕ 3.2	PVC
INA23S	910	ϕ 3.2	SS

Range (mm)	
Blue	600
Green	450
Light Yellow	400
Yellow	400

Model number	Length	Bundle	Sheath
INA2.53P	910	ϕ 4.0	PVC
INA2.53S	910	ϕ 4.0	SS

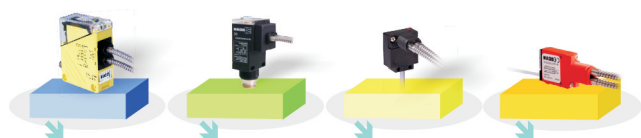
Range (mm)
800
500
530
530

Model number	Length	Bundle	Sheath
INAE.753P	910	0.51x2.54	PVC
INAE.753S	910	0.51x2.54	SS

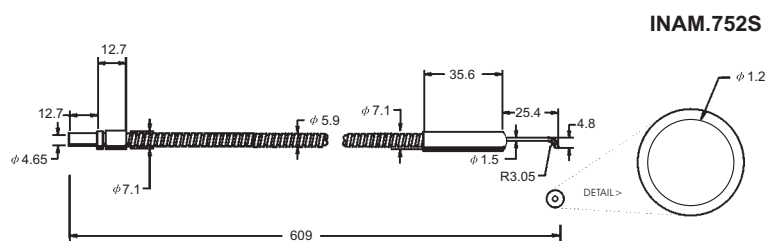
Range (mm)
0-10
10-20
20-30
30-40

Model number	Length	Bundle	Sheath
INAR.753P	910	0.51x2.54	PVC
INAR.753S	910	0.51x2.54	SS

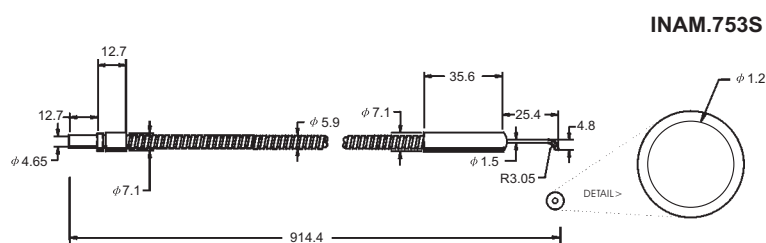
Range (mm)
Blue
Green
Yellow
Orange



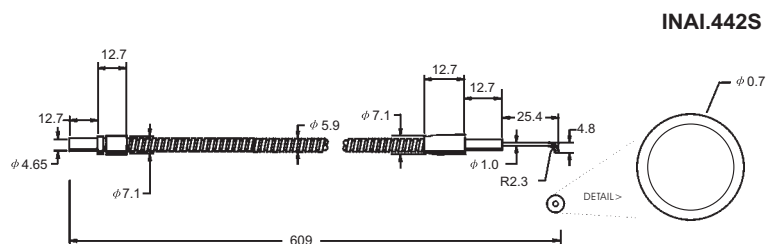
Dimensions (mm)



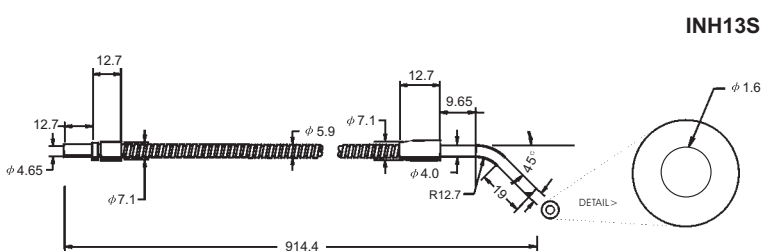
Dimensions (mm)



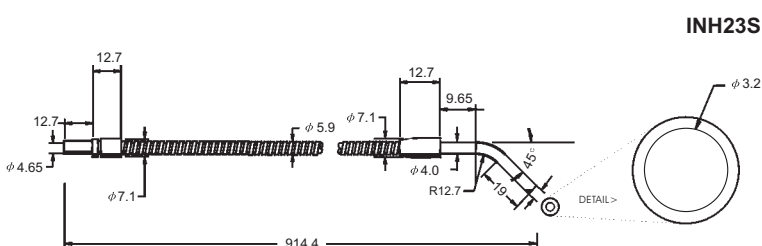
Dimensions (mm)



Dimensions (mm)



Dimensions (mm)



Model number	Length	Bundle	Sheath
INAM.752P	610	ϕ 1.2	PVC
INAM.752S	610	ϕ 1.2	SS

Range (mm)

Category	Value
Blue	220
Green	200
Yellow	100
Orange	100





Model number	Length	Bundle	Sheath
INAM.753S	910	ϕ 1.2	SS

Range (mm)

Category	Value
Blue bar	220
Green bar	200
Yellow bar	100
Orange bar	100

Model number	Length	Bundle	Sheath
INAI.442P	610	ϕ 0.7	PVC
INAI.442S	610	ϕ 0.7	SS

Range (mm)

	55
	50
	25
	25

Model number	Length	Bundle	Sheath
INH13P	910	ϕ 1.6	PVC
INH13S	910	ϕ 1.6	SS

Range (mm)

Category	Count
Blue	260
Green	300
Yellow	150
Orange	150

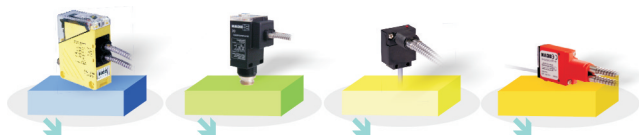
Model number	Length	Bundle	Sheath
INH23P	910	ϕ 3.2	PVC
INH23S	910	ϕ 3.2	SS

Range (mm)

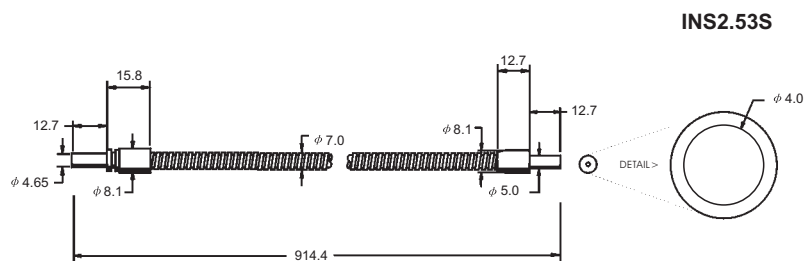
Category	Value
Other	600
Other	450
Other	400
Other	400

Opposed Mode

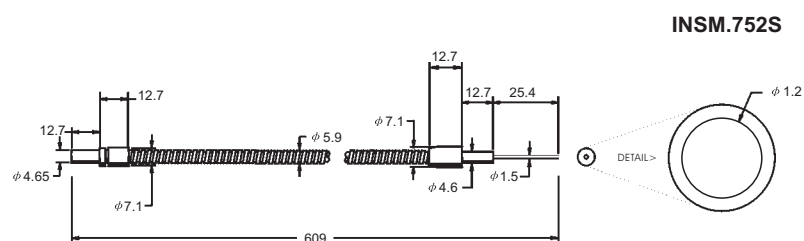
Individual Cables



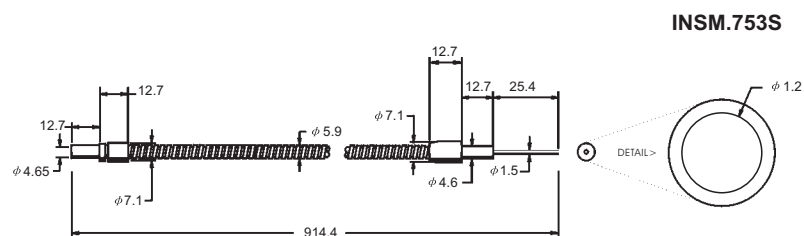
Dimensions (mm)



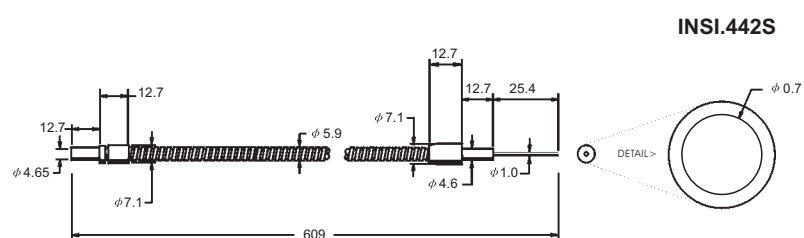
Dimensions (mm)



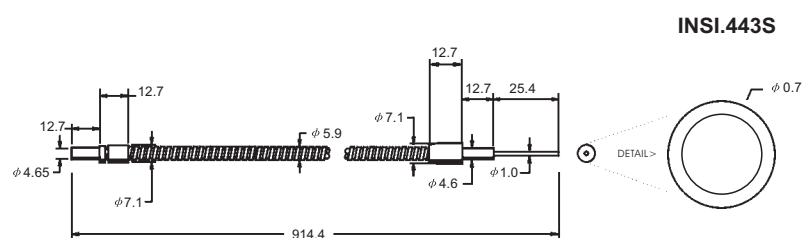
Dimensions (mm)



Dimensions (mm)

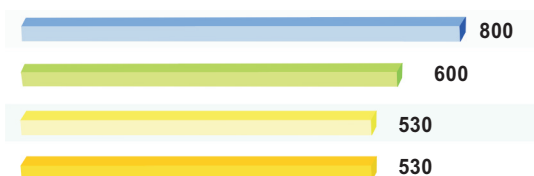


Dimensions (mm)



Model number	Length	Bundle	Sheath
INS2.53P	910	ϕ 4.0	PVC
INS2.53S	910	ϕ 4.0	SS

Range (mm)



Model number	Length	Bundle	Sheath
INSM.752S	610	ϕ 1.2	SS

Range (mm)



Model number	Length	Bundle	Sheath
INSM.753S	910	ϕ1.2	SS

Range (mm)



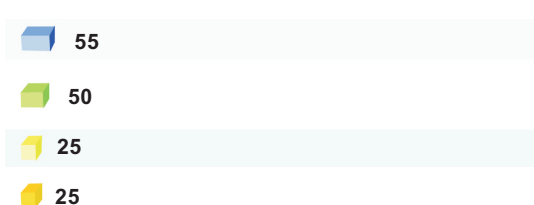
Model number	Length	Bundle	Sheath
INSI.442S	610	ϕ 0.7	SS

Range (mm)



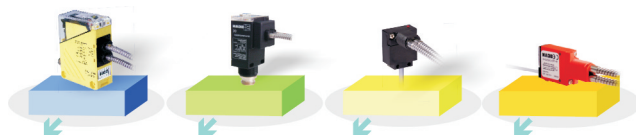
Model number	Length	Bundle	Sheath
INSI.443S	910	ϕ 0.7	SS

Range (mm)

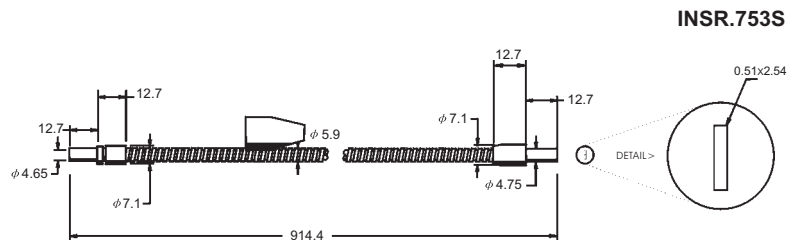


Opposed Mode Individual Cables

Glass Fibers

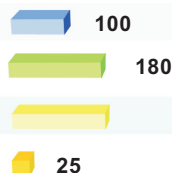


Dimensions (mm)

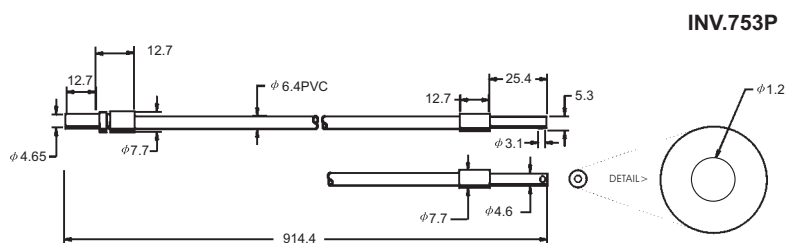


Model number	Length	Bundle	Sheath
INSR.753P	910	0.51x2.54	PVC
INSR.753S	910	0.51x2.54	SS

Range (mm)

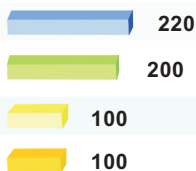


Dimensions (mm)

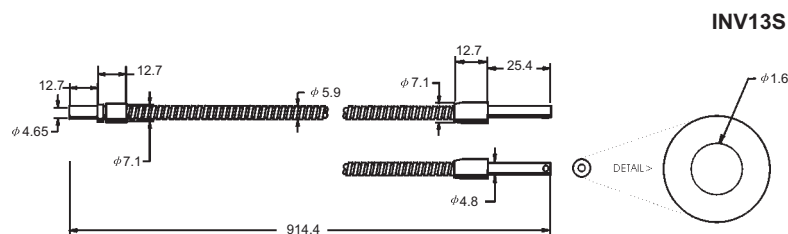


Model number	Length	Bundle	Sheath
INV.753P	910	φ 1.2	PVC
INV.753S	910	φ 1.2	SS

Range (mm)

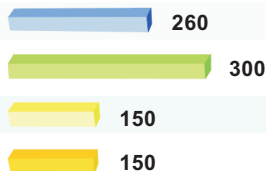


Dimensions (mm)

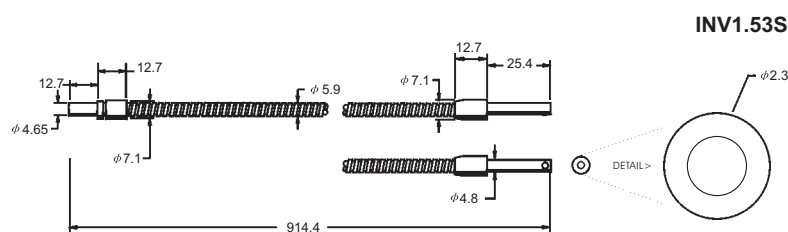


Model number	Length	Bundle	Sheath
INV13P	910	φ 1.6	PVC
INV13S	910	φ 1.6	SS

Range (mm)

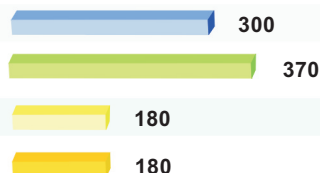


Dimensions (mm)

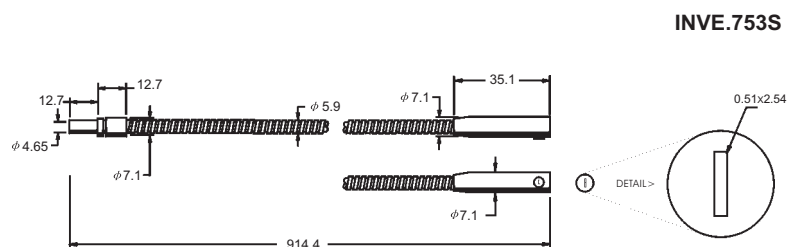


Model number	Length	Bundle	Sheath
INV1.53P	910	φ 2.3	PVC
INV1.53S	910	φ 2.3	SS

Range (mm)

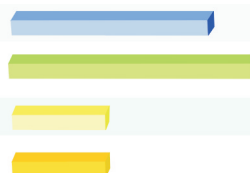


Dimensions (mm)



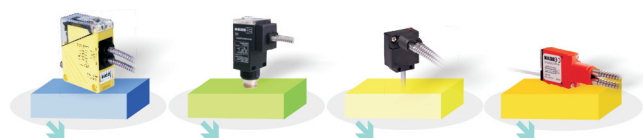
Model number	Length	Bundle	Sheath
INVE.753P	910	0.51x2.54	PVC
INVE.753S	910	0.51x2.54	SS

Range (mm)

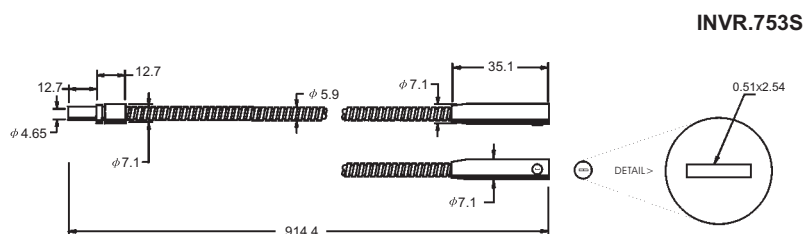


Opposed Mode

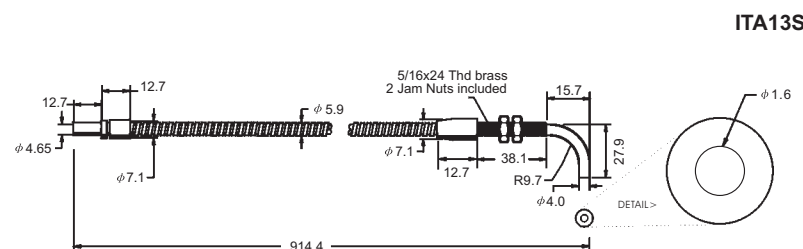
Individual Cables



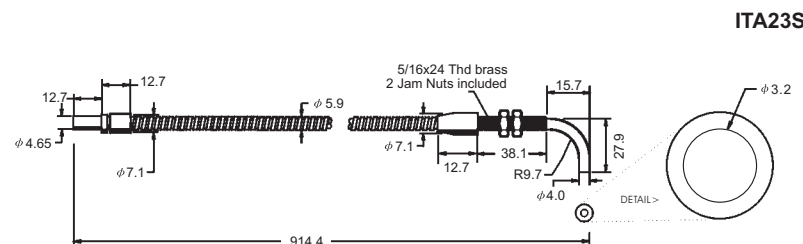
Dimensions (mm)



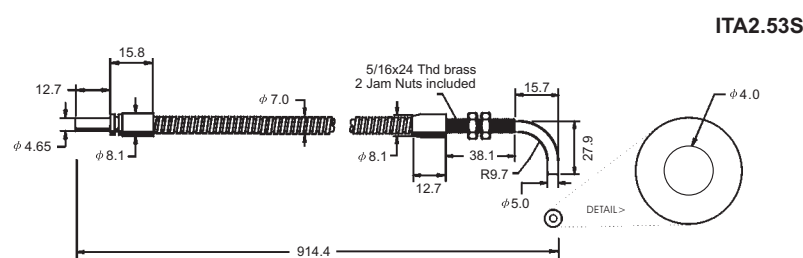
Dimensions (mm)



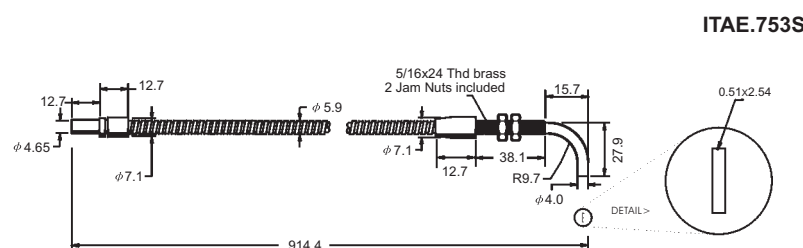
Dimensions (mm)



Dimensions (mm)

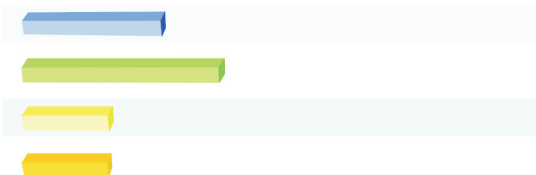


Dimensions (mm)



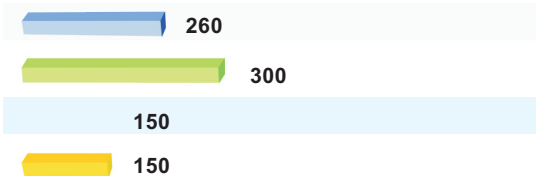
Model number	Length	Bundle	Sheath
INVR.753P	910	0.51x2.54	PVC
INVR.753S	910	0.51x2.54	SS
Range (mm)			

Range (mm)



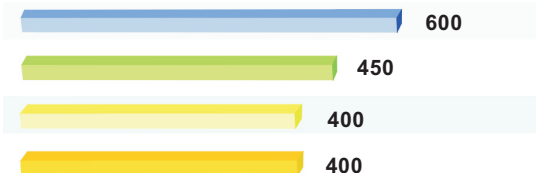
Model number	Length	Bundle	Sheath
ITA13P	910	ϕ 1.6	PVC
ITA13S	910	ϕ 1.6	SS

Range (mm)



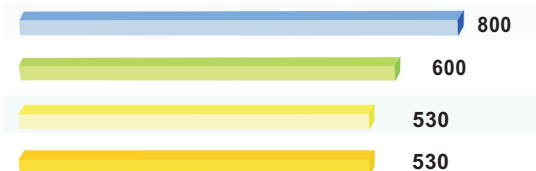
Model number	Length	Bundle	Sheath
ITA23P	910	ϕ 3.2	PVC
ITA23S	910	ϕ 3.2	SS

Range (mm)



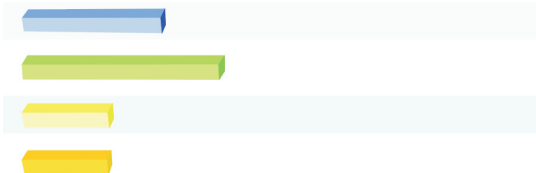
Model number	Length	Bundle	Sheath
ITA2.53P	910	ϕ 4.0	PVC
ITA2.53S	910	ϕ 4.0	SS

Range (mm)

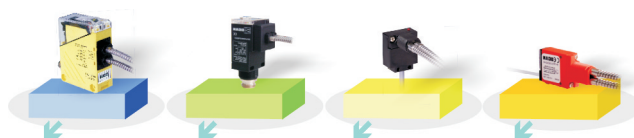


Model number	Length	Bundle	Sheath
ITAE.753P	910	0.51x2.54	PVC
ITAE.753S	910	0.51x2.54	SS

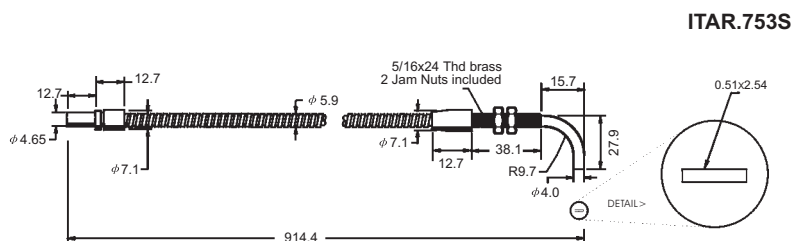
Range (mm)



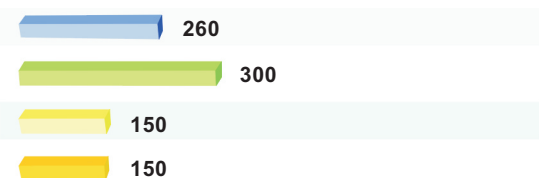
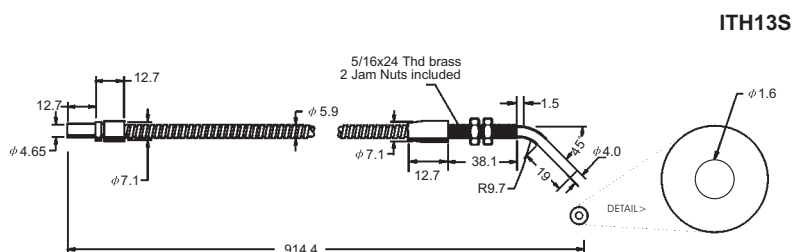
Glass Fibers



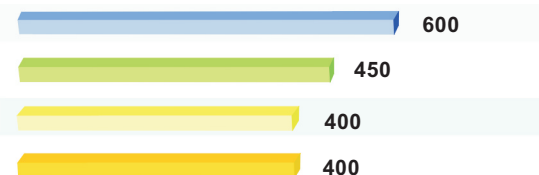
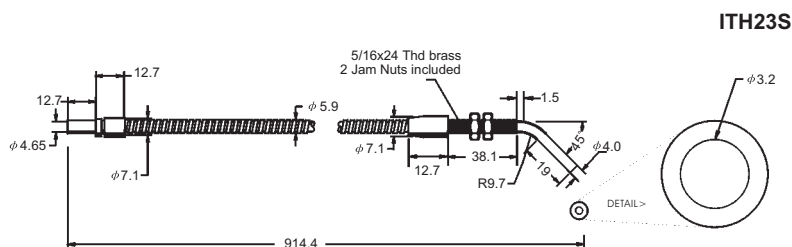
Model number	Length	Bundle	Sheath
ITAR.753P	910	0.51x2.54	PVC
ITAR.753S	910	0.51x2.54	SS
Range (mm)			



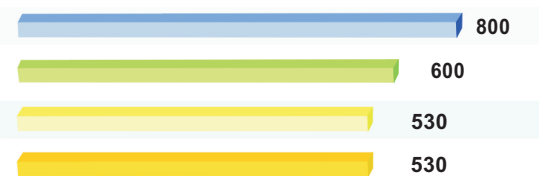
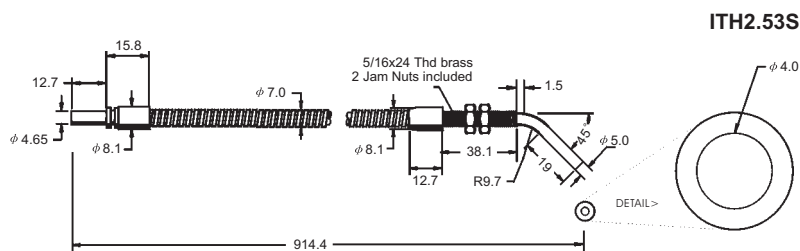
Model number	Length	Bundle	Sheath
ITH13P	910	ϕ 1.6	PVC
ITH13S	910	ϕ 1.6	SS
Range (mm)			



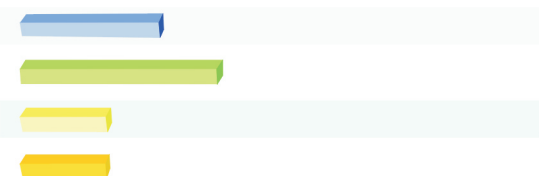
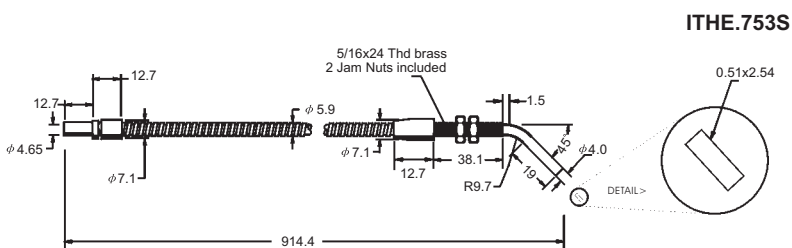
Model number	Length	Bundle	Sheath
ITH23P	910	φ 3.2	PVC
ITH23S	910	φ 3.2	SS
Range (mm)			



Model number	Length	Bundle	Sheath
ITH2.53P	910	φ 4.0	PVC
ITH2.53S	910	φ 4.0	SS
Range (mm)			

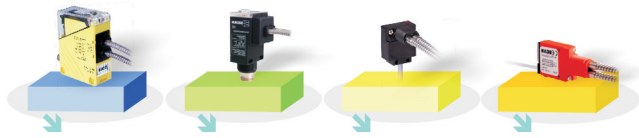


Model number	Length	Bundle	Sheath
ITHE.753P	910	0.51x2.54	PVC
ITHE.753S	910	0.51x2.54	SS
Range (mm)			

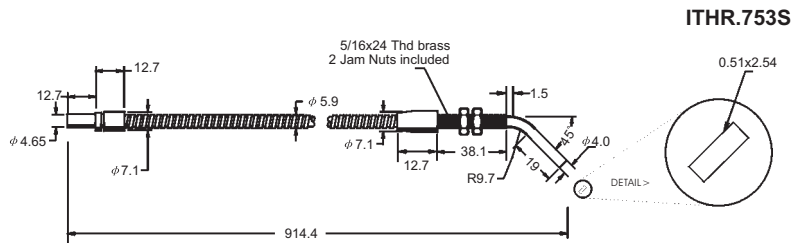


Glass Fibers

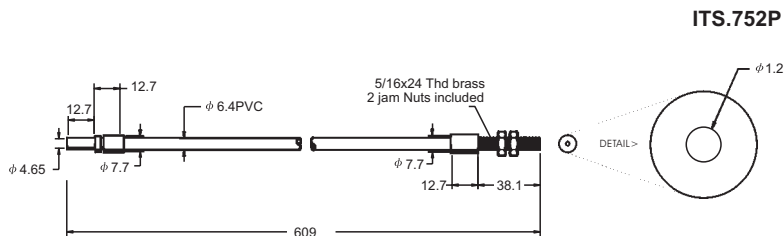
Opposed Mode Individual Cables



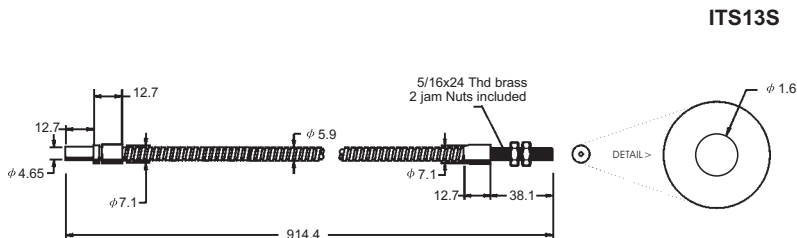
Dimensions (mm)



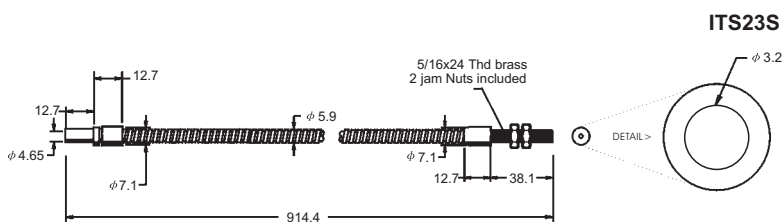
Dimensions (mm)



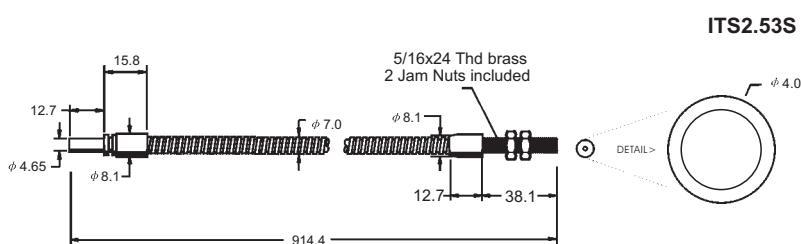
Dimensions (mm)



Dimensions (mm)

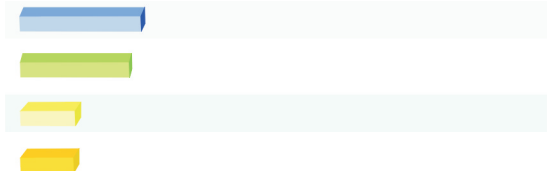


Dimensions (mm)



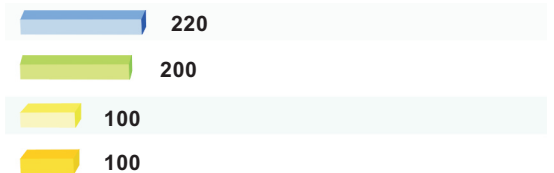
Model number	Length	Bundle	Sheath
ITHR.753P	910	0.51x2.54	PVC
ITHR.753S	910	0.51x2.54	SS
Range (mm)			

Range (mm)



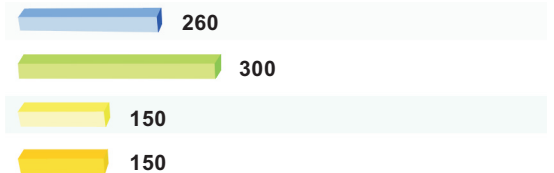
Model number	Length	Bundle	Sheath
ITS.752P	610	ϕ 1.2	PVC
ITS.752S	610	ϕ 1.2	SS

Range (mm)



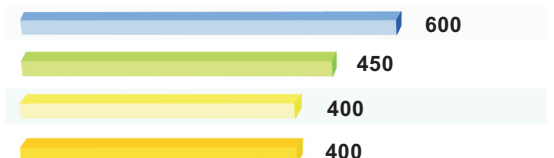
Model number	Length	Bundle	Sheath
ITS13P	910	ϕ 1.6	PVC
ITS13S	910	ϕ 1.6	SS

Range (mm)



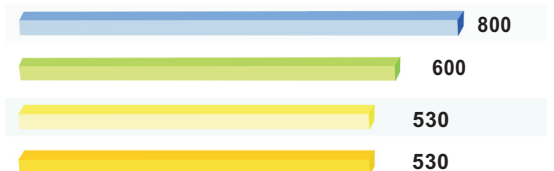
Model number	Length	Bundle	Sheath
ITS23P	910	φ 3.2	PVC
ITS23S	910	φ 3.2	SS
ITS26S	1820	φ 3.2	SS

Range (mm)



Model number	Length	Bundle	Sheath
ITS2.53P	910	ϕ 4.0	PVC
ITS2.53S	910	ϕ 4.0	SS

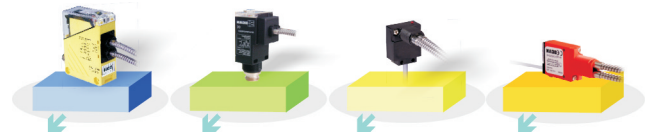
Range (mm)



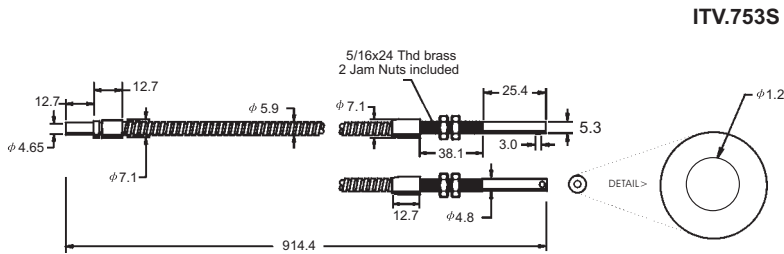
Opposed Mode

Individual Cables

Glass Fibers



Dimensions (mm)



ITV.753S

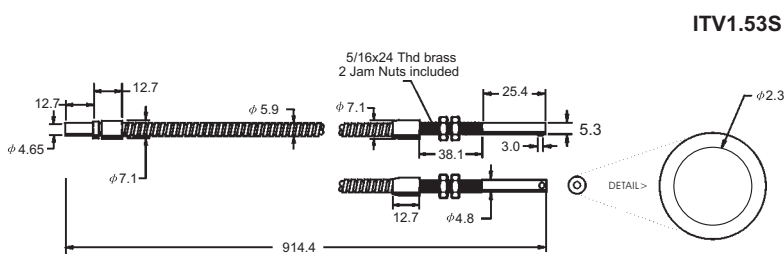
Model number Length Bundle Sheath

ITV.753S	910	φ 1.2	SS
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Range (mm)



Dimensions (mm)

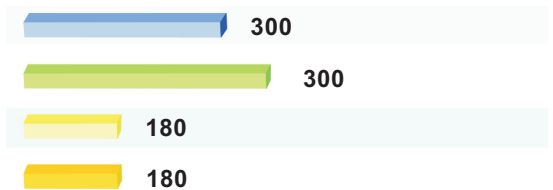


ITV1.53S

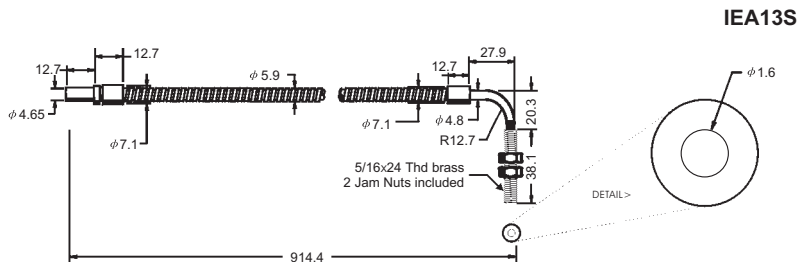
Model number Length Bundle Sheath

ITV1.53S	910	φ 2.3	SS
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Range (mm)



Dimensions (mm)



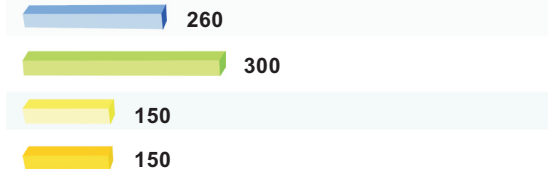
IEA13S

Model number Length Bundle Sheath

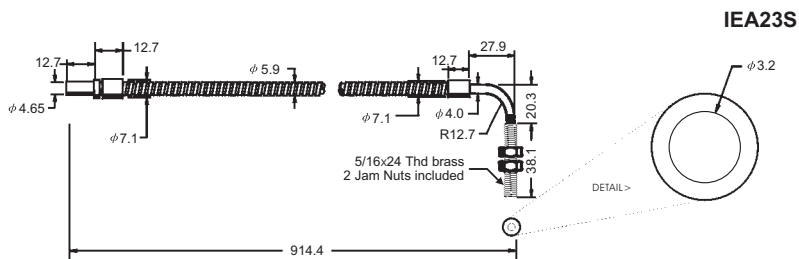
IEA13P	910	φ 1.6	PVC
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IEA13S	910	φ 1.6	SS
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Range (mm)



Dimensions (mm)



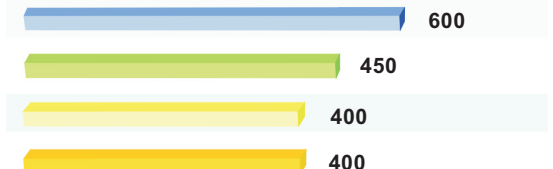
IEA23S

Model number Length Bundle Sheath

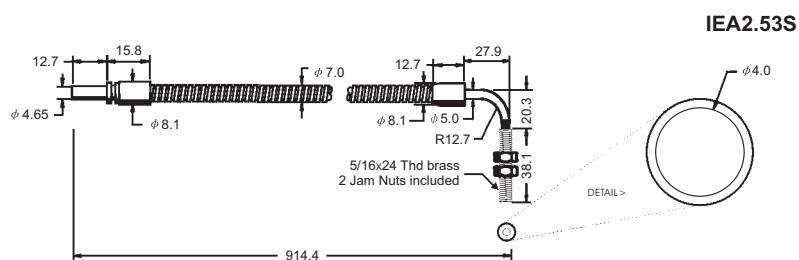
IEA23P	910	φ 3.2	PVC
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IEA23S	910	φ 3.2	SS
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Range (mm)



Dimensions (mm)



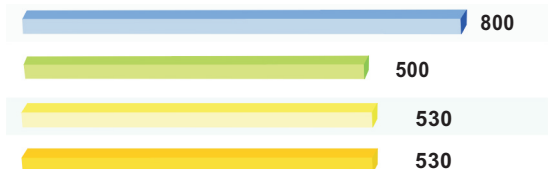
IEA2.53S

Model number Length Bundle Sheath

IEA2.53P	910	φ 4.0	PVC
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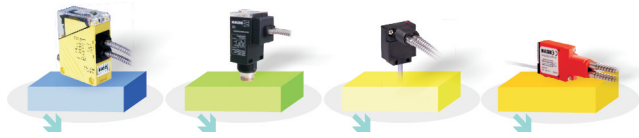
IEA2.53S	910	φ 4.0	SS
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Range (mm)

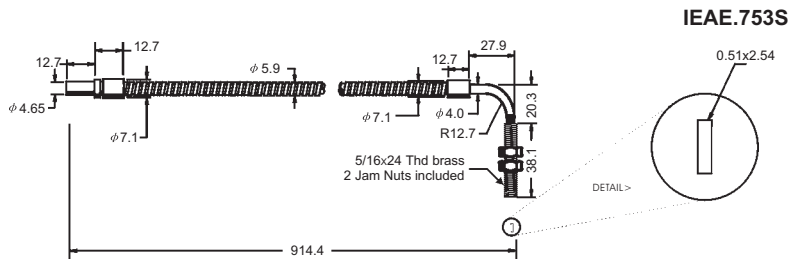


Glass Fibers

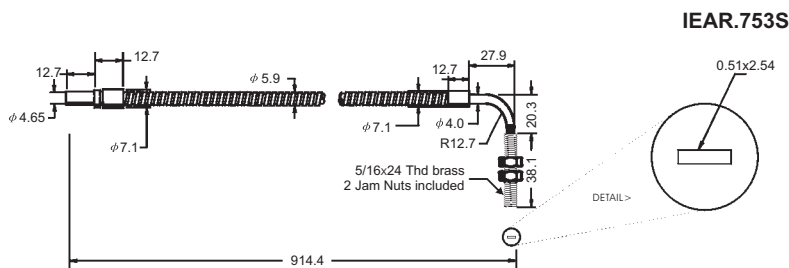
Opposed Mode Individual Cables



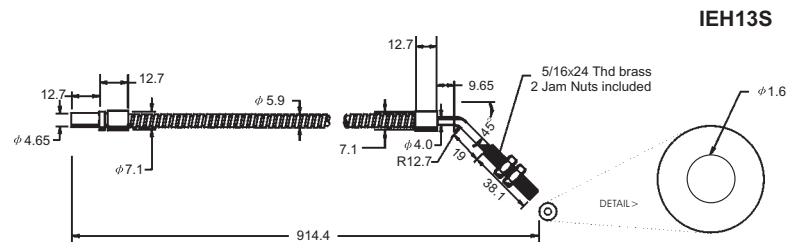
Dimensions (mm)



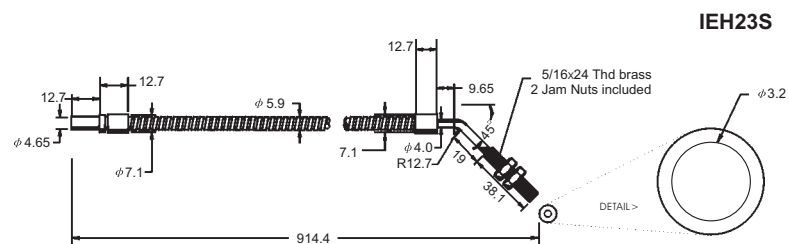
Dimensions (mm)



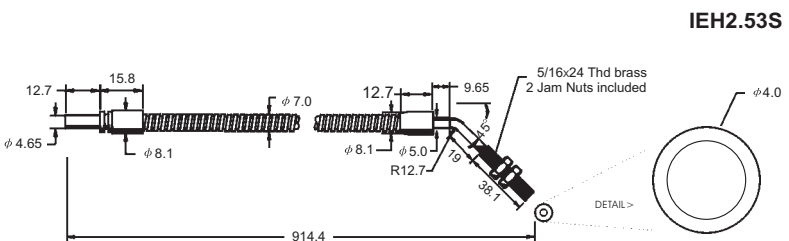
Dimensions (mm)



Dimensions (mm)

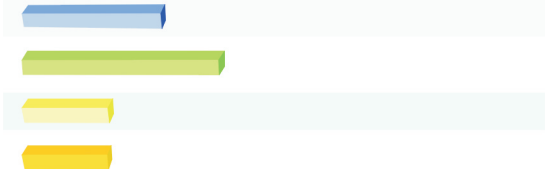


Dimensions (mm)



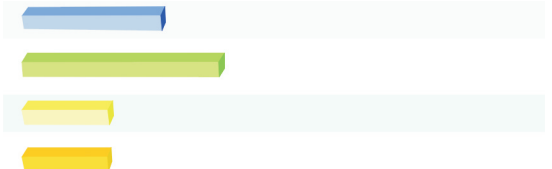
Model number	Length	Bundle	Sheath
IEAE.753P	910	0.51x2.54	PVC
IEAE.753S	910	0.51x2.54	SS

Range (mm)



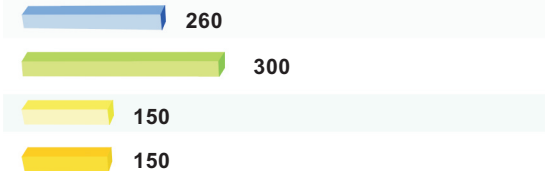
Model number	Length	Bundle	Sheath
IEAR.753P	910	0.51x2.54	PVC
IEAR.753S	910	0.51x2.54	SS

Range (mm)



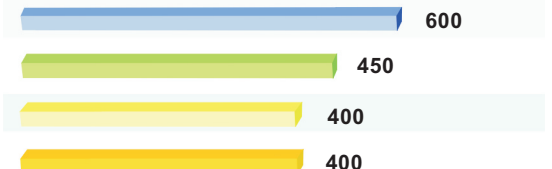
Model number	Length	Bundle	Sheath
IEH13P	910	φ 1.6	PVC
IEH13S	910	φ 1.6	SS

Range (mm)



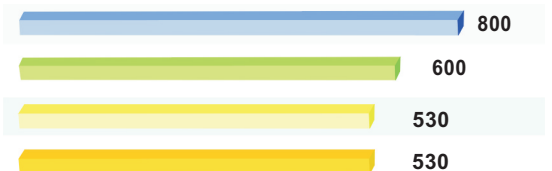
Model number	Length	Bundle	Sheath
IEH23P	910	φ 3.2	PVC
IEH23S	910	φ 3.2	SS

Range (mm)

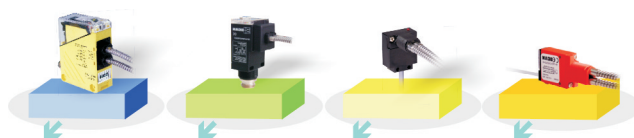


Model number	Length	Bundle	Sheath
IEH2.53P	910	φ 4.0	PVC
IEH2.53S	910	φ 4.0	SS

Range (mm)



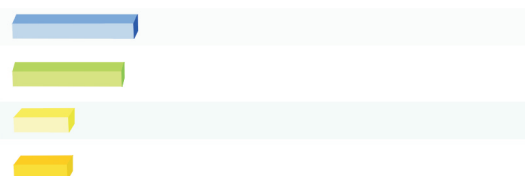
Glass Fibers



Model number	Length	Bundle	Sheath
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Range (mm)

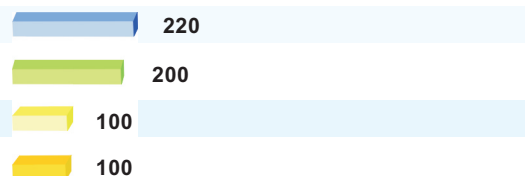
Model number	Length	Bundle	Sheath
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Range (mm)

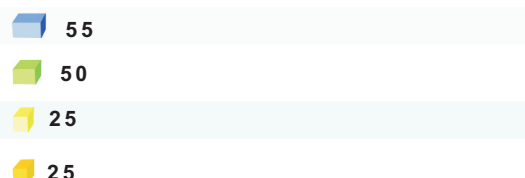
Model number	Length	Bundle	Sheath
--------------	--------	--------	--------

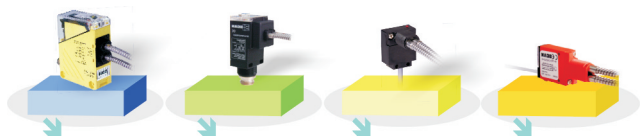
Range (mm)

Model number	Length	Bundle	Sheath
--------------	--------	--------	--------

Range (mm)

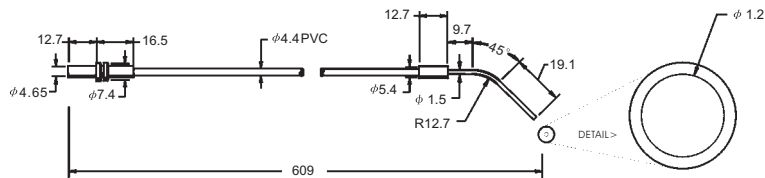
Model number	Length	Bundle	Sheath
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Range (mm)



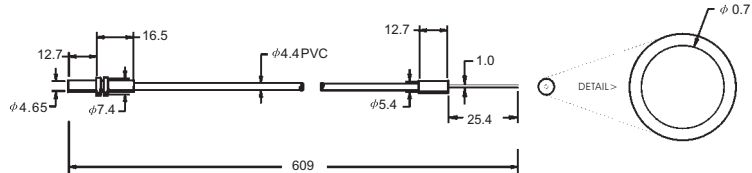
Dimensions (mm)

IMHM.753P



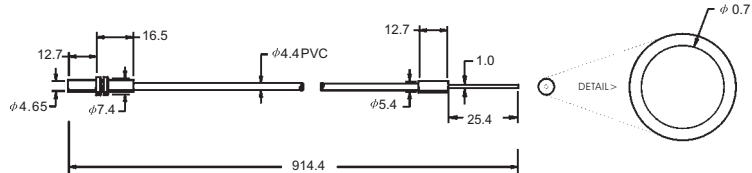
Dimensions (mm)

IMSI.442P



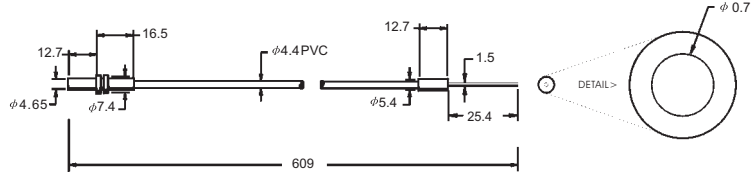
Dimensions (mm)

IMSI.443P



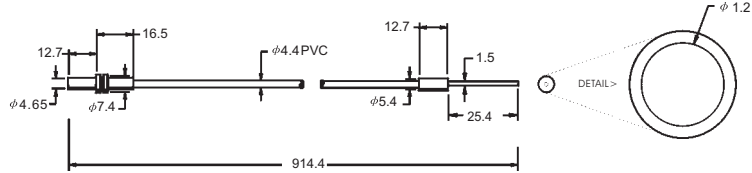
Dimensions (mm)

IMSM.442P



Dimensions (mm)

IMSM.753P



Model number	Length	Bundle	Sheath
IMHM.753P	910	φ 1.2	PVC
Range (mm)			

220	
200	
100	
100	

Model number	Length	Bundle	Sheath
IMSI.442P	610	φ 0.7	PVC
Range (mm)			

55	
50	
25	
25	

Model number	Length	Bundle	Sheath
IMSI.443P	910	φ 0.7	PVC
Range (mm)			

55	
50	
25	
25	

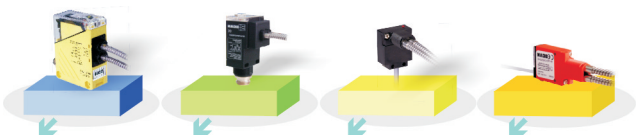
Model number	Length	Bundle	Sheath
IMSM.442P	610	φ 0.7	PVC
Range (mm)			

55	
50	
25	
25	

Model number	Length	Bundle	Sheath
IMSM.753P	910	φ 1.2	PVC
Range (mm)			

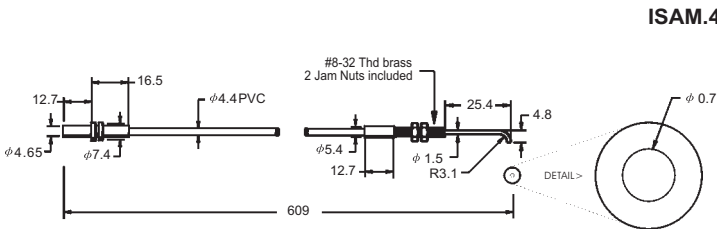
220	
200	
100	
100	

Individual Cables



Dimensions (mm)

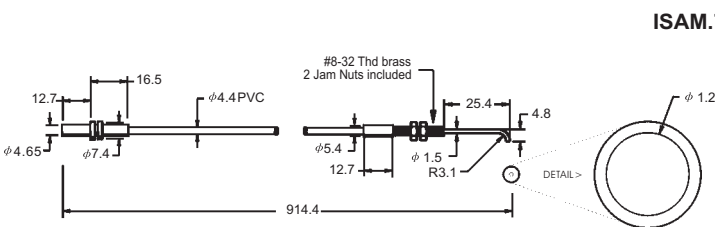
Model number	Length	Bundle	Sheath
ISAM.442P	610	ϕ 0.7	PVC
Range (mm)			



55
50
25
25

Dimensions (mm)

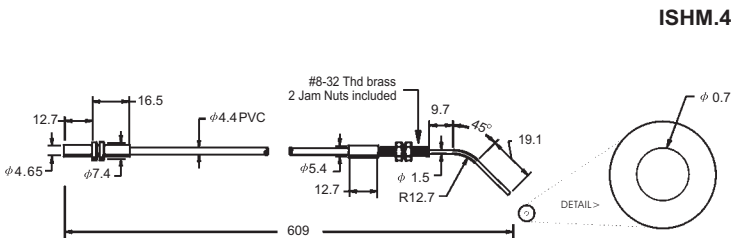
Model number	Length	Bundle	Sheath
ISAM.753P	910	ϕ 1.2	PVC
Range (mm)			



220
200
100
100

Dimensions (mm)

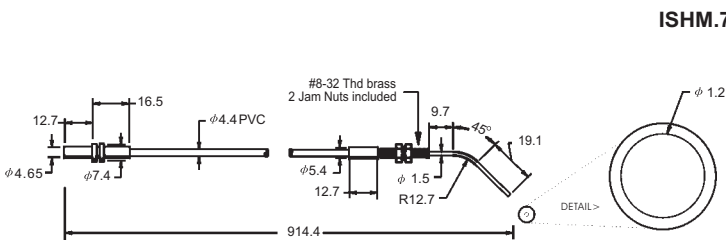
Model number	Length	Bundle	Sheath
ISHM.442P	610	ϕ 0.7	PVC
Range (mm)			



55
50
25
25

Dimensions (mm)

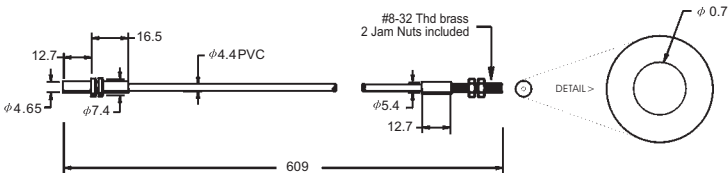
Model number	Length	Bundle	Sheath
ISHM.753P	910	ϕ 1.2	PVC
Range (mm)			



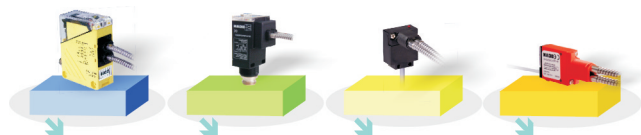
220
200
100
100

Dimensions (mm)

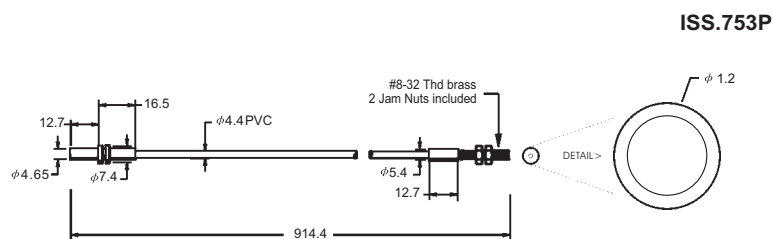
Model number	Length	Bundle	Sheath
ISS.442P	610	ϕ 0.7	PVC
Range (mm)			



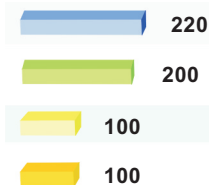
55
50
25
25



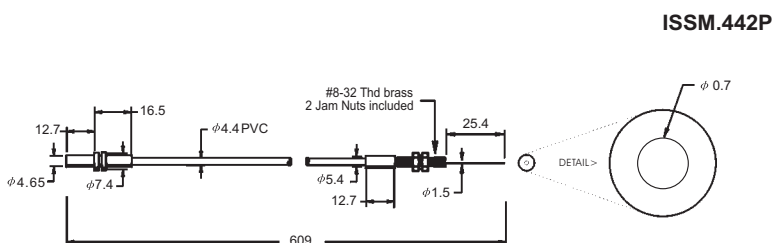
Dimensions (mm)



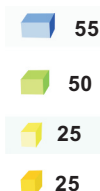
Model number	Length	Bundle	Sheath
ISS.753P	910	ϕ 1.2	PVC
Range (mm)			



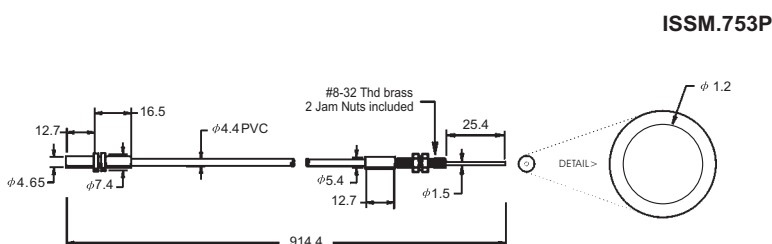
Dimensions (mm)



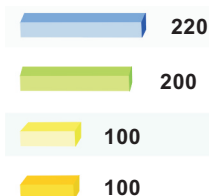
Model number	Length	Bundle	Sheath
ISSM.442P	610	ϕ 0.7	PVC
Range (mm)			



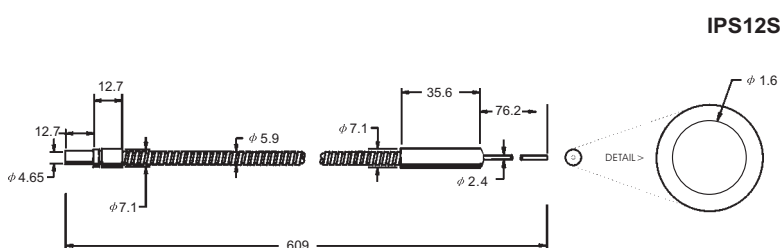
Dimensions (mm)



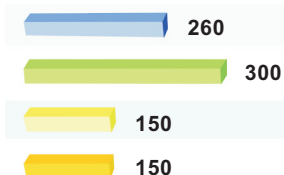
Model number	Length	Bundle	Sheath
ISSM.753P	910	ϕ 1.2	PVC
Range (mm)			



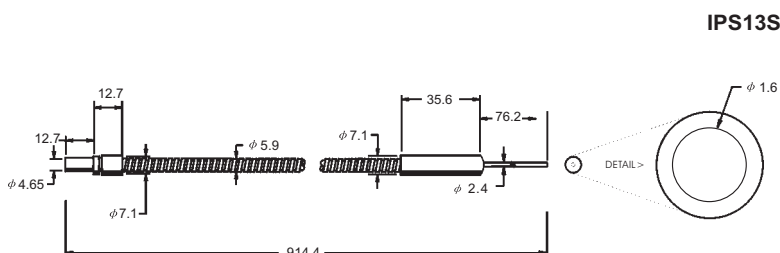
Dimensions (mm)



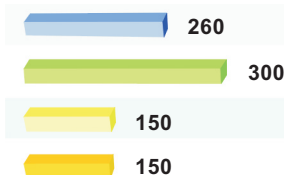
Model number	Length	Bundle	Sheath
IPS12P	610	ϕ 1.6	PVC
IPS12S	610	ϕ 1.6	SS
Range (mm)			



Dimensions (mm)



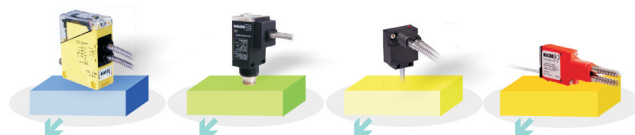
Model number	Length	Bundle	Sheath
IPS13P	910	ϕ 1.6	PVC
IPS13S	910	ϕ 1.6	SS
Range (mm)			



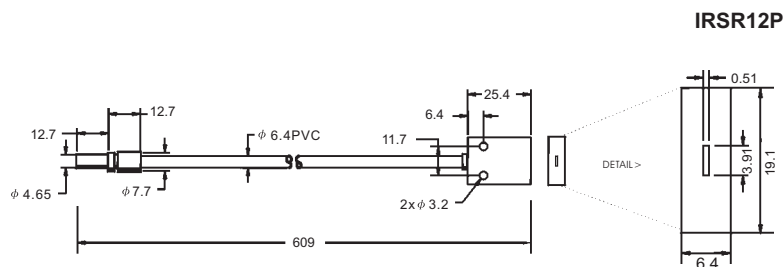
Opposed Mode

Individual Cables

Glass Fibers

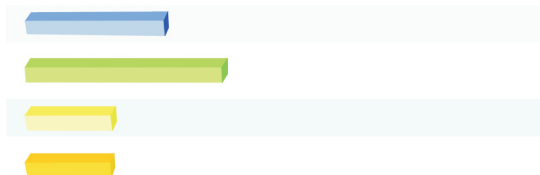


Dimensions (mm)

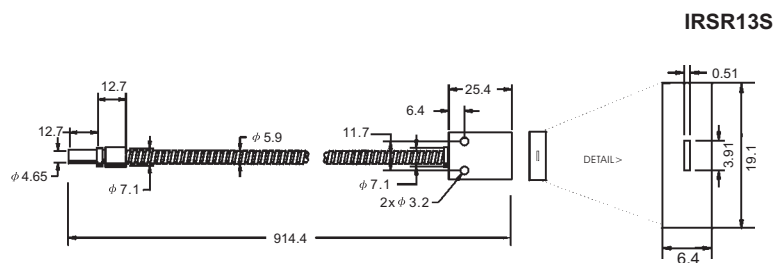


Model number	Length	Bundle	Sheath
IRSR12P	610	0.51x3.91	PVC
IRSR12S	610	0.51x3.91	PVC

Range (mm)

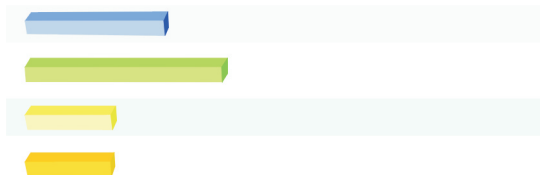


Dimensions (mm)

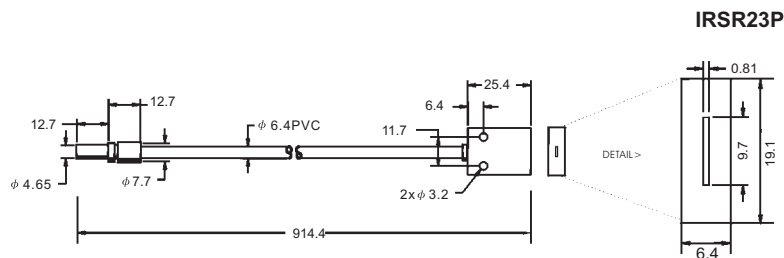


Model number	Length	Bundle	Sheath
IRSR13P	910	0.51x3.91	PVC
IRSR13S	910	0.51x3.91	SS

Range (mm)

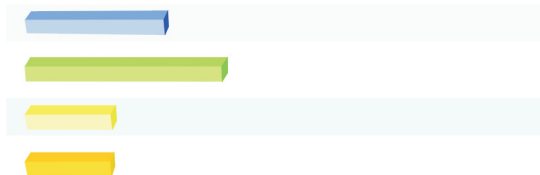


Dimensions (mm)

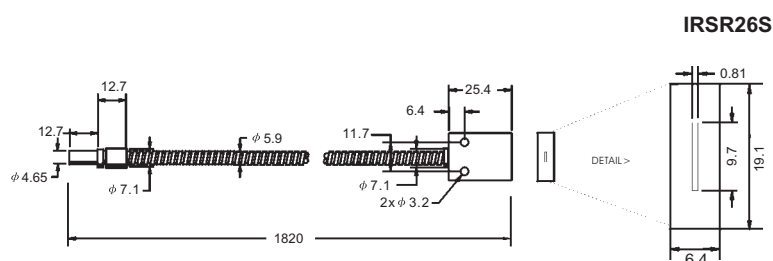


Model number	Length	Bundle	Sheath
IRSR23P	910	0.81x9.7	PVC
IRSR23S	910	0.81x9.7	SS

Range (mm)

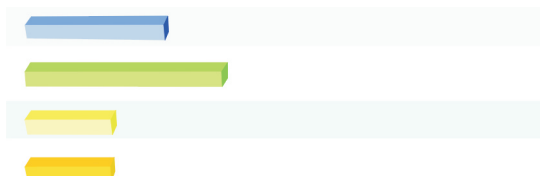


Dimensions (mm)

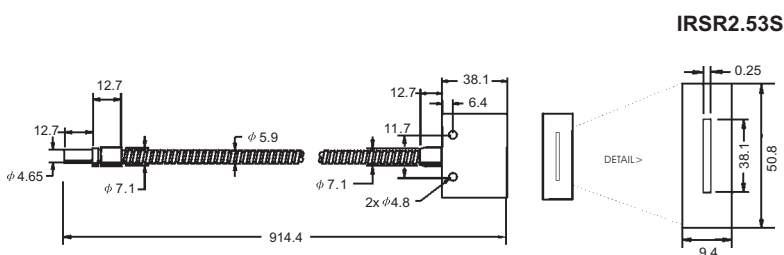


Model number	Length	Bundle	Sheath
IRSR26P	1820	0.81x9.7	PVC
IRSR26S	1820	0.81x9.7	SS

Range (mm)

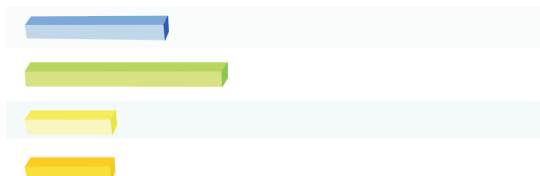


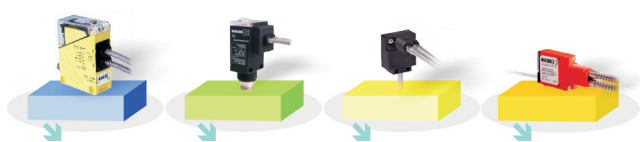
Dimensions (mm)



Model number	Length	Bundle	Sheath
IRSR2.53P	910	0.25x38.1	PVC
IRSR2.53S	910	0.25x38.1	SS

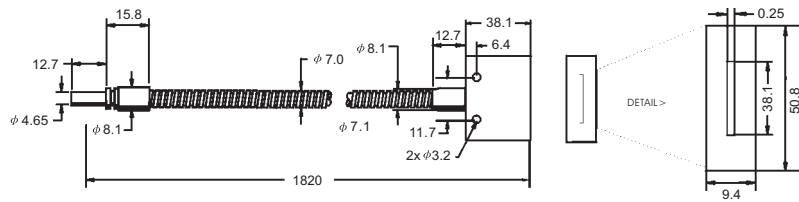
Range (mm)





Dimensions (mm)

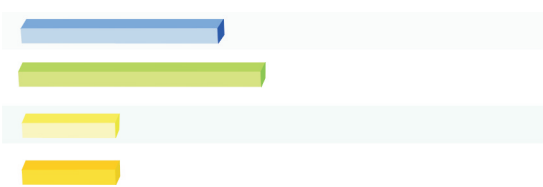
IRSR2.53S



Dimensions (mm)

Model number	Length	Bundle	Sheath
IRSR2.56P	1820	0.25x38.1	PVC
IRSR2.56S	1820	0.25x38.1	SS

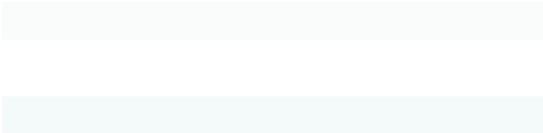
Range (mm)



Model number	Length	Bundle	Sheath
Range (mm)			

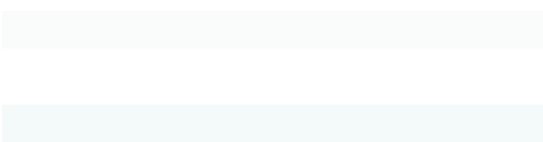


Model number	Length	Bundle	Sheath
Range (mm)			



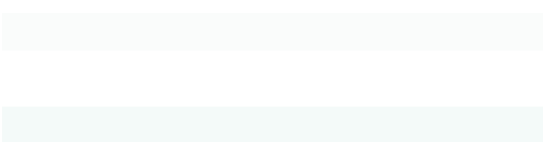
Dimensions (mm)

Model number	Length	Bundle	Sheath
Range (mm)			



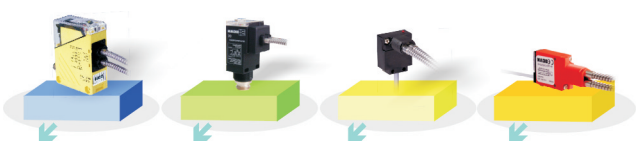
Dimensions (mm)

Model number	Length	Bundle	Sheath
Range (mm)			



Opposed Mode
Individual Cables

Glass Fibers



Dimensions (mm)

I2TS23S

Model number	Length	Bundle	Sheath
I2TS23S	910	φ 2.3	SS
Range (mm)			
	220		
	370		
	180		
	180		

Most bifurcated fiber assemblies are used in the diffuse (proximity) sensing mode, but this one is used (in pairs) in the opposed mode. The common end of one cable connects to an emitter, and the common end of the other cable, to a receiver. The two opposed beams created with the branched ends must both be broken in order to obtain an output from the sensor ("dark-AND" logic). Threaded ends are used to extend the opposed sensing range with addition of lenses L9 or L16F.

Dimensions (mm)

I3EA2.53S

Model number	Length	Bundle	Sheath
I3EA2.53S	910	φ 2.3	SS
Range (mm)			
	220		
	370		
	180		
	180		

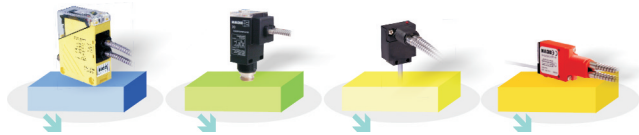
This assembly was designed as a Trifurcated-Ferruled Version of model IEAT23S. However, the bundle size on the sensing end tips is 0.09 inches in diameter. Opposed sensing range can be increased with the use of L9 or L16F lenses. The lenses should be used on all three ends of the two opposed fibers to achieve the maximum sensing range.

Dimensions (mm)

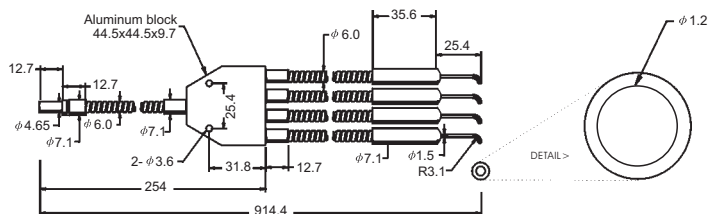
I3RSR2.53S

Model number	Length	Bundle	Sheath
I3RSR2.53S	250	0.15x76.2	Aluminum
Range (mm)			

This Triple-Individual Rectangular assembly is used in the opposed mode (2 required) to cover an area nine inches wide. It may be used with high-powered sensor pair SM51EB6 and SM51RB6 equipped with FOF-500 fittings, for detecting small holes in opaque webs.



Dimensions (mm)



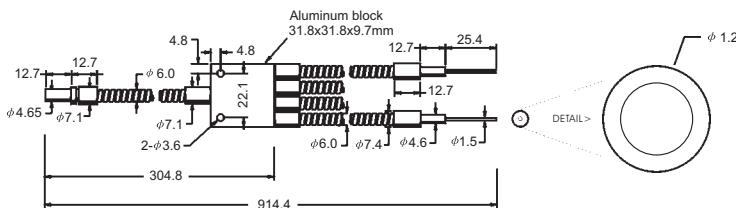
I4NAM1.53S

Model number	Length	Bundle	Sheath
I4NAM1.53S	910	ϕ 1.2	SS
Range (mm)			

Category	Value
Blue bar	220
Green bar	200
Yellow bar	100
Orange bar	100

This fiber is an example of using multiple opposed miniature beams with one photoelectric sensor. Each sensing end has the same end tip as model IAM.752S for easy mounting via the "bullet" and the FMB-1 Mounting bracket. This model is used in pairs, typically with a high powered infrared sensor. A pair of opposed 0.046 inch diameter fibers have 1/4 of the excess gain of a pair of 0.06 inch diameter fibers (e.g. IT13S), this corresponds to a range reduction of 50%.

Dimensions (mm)



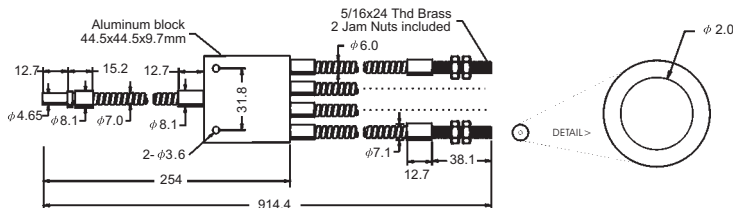
I4NSM1.53S

Model number	Length	Bundle	Sheath
I4NSM1.53S	910	ϕ 1.2	SS
Range (mm)			

Category	Value
Blue	220
Green	200
Yellow	100
Orange	100

This assembly is similar to model I4NAM1.53S. shown on the previous page. The sensing end tips on this model have a one inch long straight probe, without a right angle. The miniature end tips are not bendable. A typical application for this style of fiber is to determine if all parts are in place. When using a sensor in the dark-operate mode, an output will occur only when all four beams are blocked ("dark-AND" logic).

Dimensions (mm)



I4TS2.53S

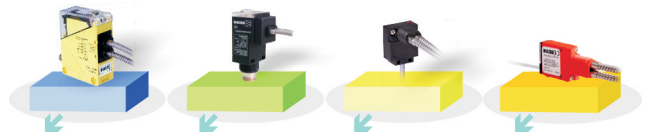
Model number	Length	Bundle	Sheath
I4TS2.53S	910	ϕ 2.0	SS
Range (mm)			

Age Group	Number of People
18-24	260
25-34	350
35-44	150
45-54	150

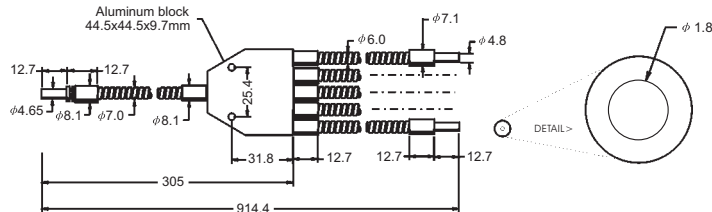
The I4TS2.53S is a four-channel version of model ITS2.53S. It has slightly larger fiber bundles on the sensing ends, allowing more excess gain. It was designed for use in a rotary index table to insure that all four parts were in place before the table could advance. Using two fibers and one sensor set for dark operate, a programmable controller "look" for a signal from the sensor when the parts should be in place. If the controller does not receive a signal, the controller stops the machine and sounds an alarm.

Glass Fibers

Individual Cables

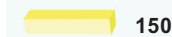


Dimensions (mm)



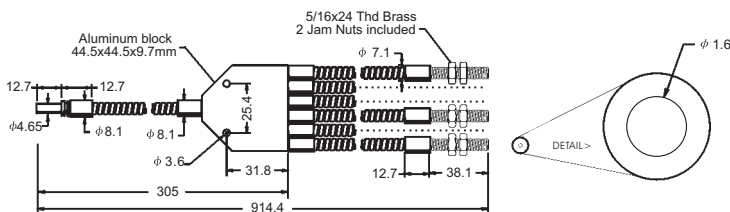
I5NS2.53S

Model number	Length	Bundle	Sheath
I5NS2.53S	910	φ1.8	SS
Range (mm)			



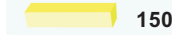
This five-ferruled fiber is used in pairs to create 5 opposed beams using one photoelectric sensor. If the sensor is used in the light operate mode, a "light-or" logic function results. If "A" or "B" or "C", etc. senses light, the output is energized. To determine the sensing range of the fiber, use the excess gain curve for Model IT13S, located with the photoelectric sensor used for the application. The fiber optic cable uses the largest possible fiber optic bundle at the sensor end: 0.156 inch diameter.

Dimensions (mm)



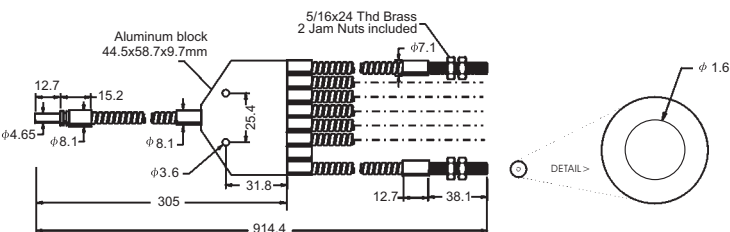
I6TS2.53S

Model number	Length	Bundle	Sheath
I6TS2.53S	910	φ 1.6	SS
Range (mm)			



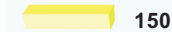
The I6TS2.53S is used in pairs (in the opposed mode) as a six beams must be broken before the sensor responds. The fiber bundle diameter at the photoelectric sensor end is the largest (0.156 inch diameter) available. At each of the sensing ends, the bundle diameter is 0.06 inch. When determining the maximum sensing distance, use the excess gain curve for model IT13S. The number of legs on the fiber is not limited to six, and can be of different lengths. The end tip design may also be modified.

Dimensions (mm)



I8TS2.53S

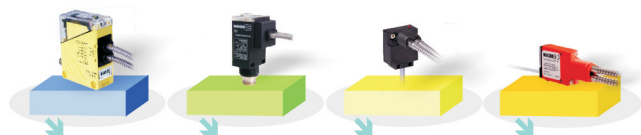
Model number	Length	Bundle	Sheath
18TS2.53S	910	ϕ 1.6	SS
Range (mm)			



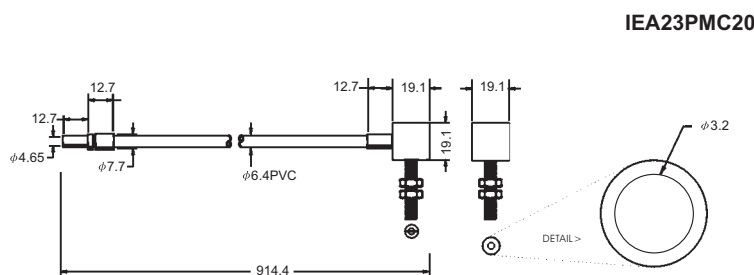
This Octa-Ferruled fiber Modified with Threaded Tips is used in pairs to set up an eight input "AND" gate, where all eight fiber beams must be broken to obtain an output (when the photoelectric sensor is used in the "dark operate" mode). This fiber is similar to model HF2.53SMTT, except it has eight ends instead of six. The maximum fiber bundle diameter (0.156 inches) is used on the photoelectric sensor end, which creates 0.055 inch diameter bundles at all eight scanning ends.

Opposed Mode

Individual Cables

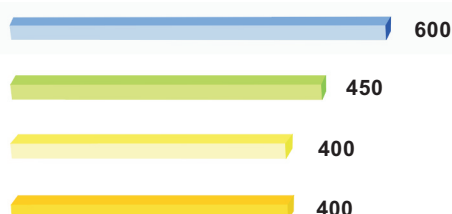


Dimensions (mm)



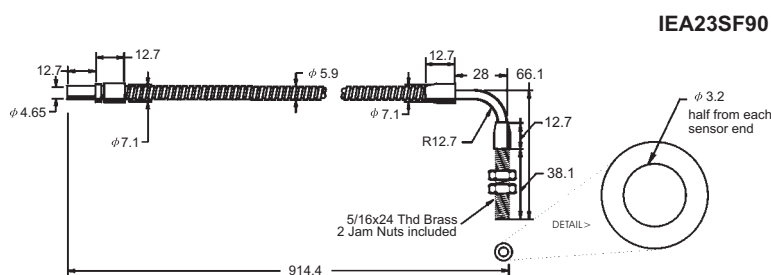
Model number	Length	Bundle	Sheath
IEA23PMC20	910	ϕ 3.2	PVC

Range (mm)



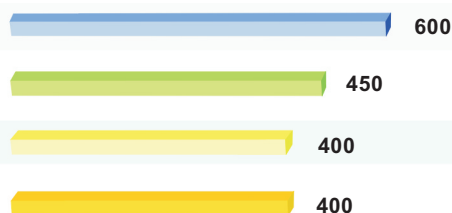
This special purpose fiber optic assembly is used in the manufacture of automobile batteries. It is subjected to continuous splash of electrolyte (acid). Carpenter 20 grade stainless steel is used for the threaded portion and for the right-angled block to withstand the acid environment. Modifications of the length, sheathing end top material are possible on this model.

Dimensions (mm)



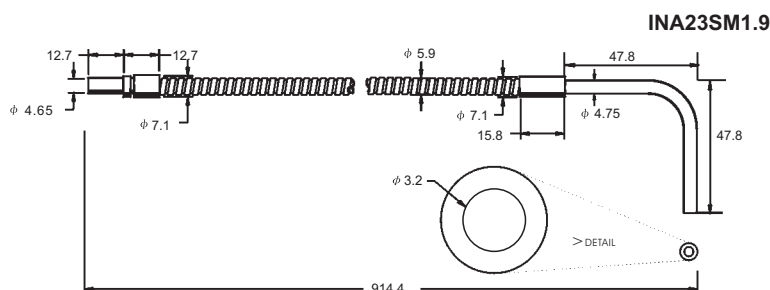
Model number	Length	Bundle	Sheath
IEA23SF90	910	ϕ 3.2	SS

Range (mm)



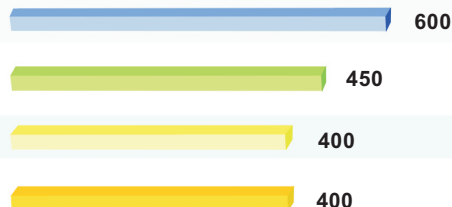
Model IEAT23SF90 is modified for high temperature operation to make this special fiber. Optical grade epoxy is eliminated at the sensing end of the fiber so that it can operate at up to 900 F (480 C). This change in manufacturing requires a slight dimensional change in the length of the angled portion of the sensing end. The material for the threaded portion is changed from brass to stainless steel, with brass insert.

Dimensions (mm)



Model number	Length	Bundle	Sheath
INA23SM1.9	910	ϕ 3.2	SS

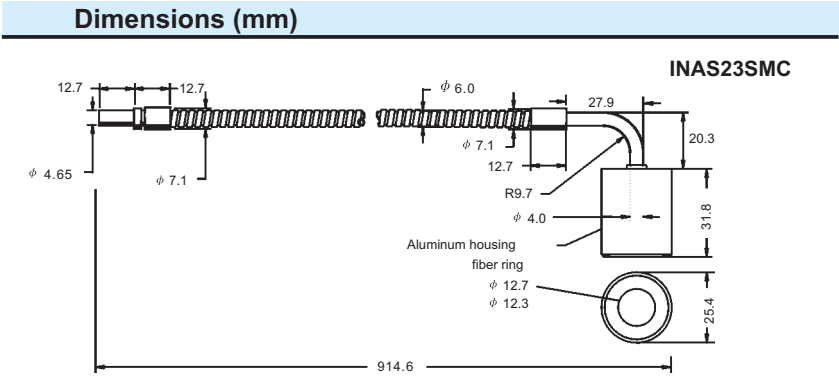
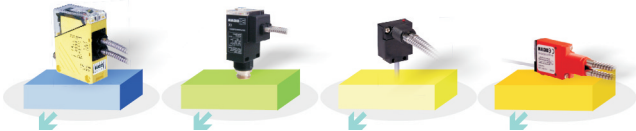
Range (mm)



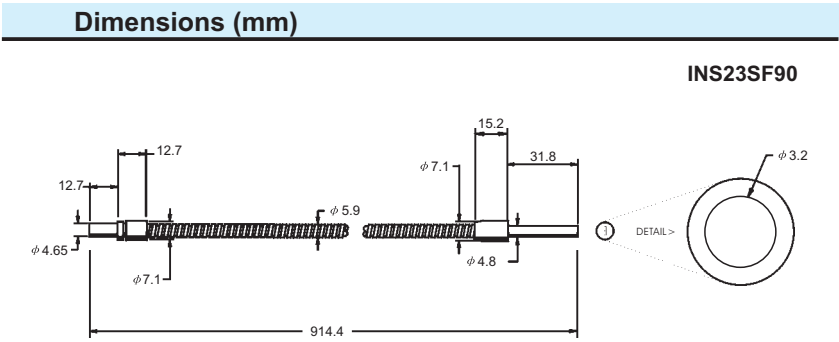
This fiber optic assembly is an individual fiber version of model BNA23SM1.9. This assembly is modified for high temperature applications, Up to 900 F (480 C). They are used in pairs in the opposed mode, and usually with high powered infrared sensors. A typical application is part presence detection in small kilns and ovens. One INA23SM1.9 may also be used with model SBAR1GHF to sense hot metal or hot glass.

Opposed Mode
Individual Cables

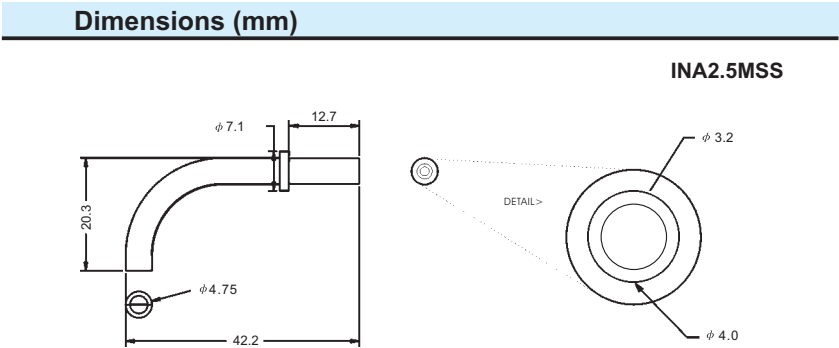
Glass Fibers



This Individual Axial Circle fiber was designed for a special application to inspect the entire circumference of small opaque discs for chips and cracks. The disc is stopped momentarily between an opposed pair of fibers at the inspection station. The size of the fiber circle is slightly less than that of the disc. If no light passes to the receiver, the disc is accepted and advanced to the assembly area. This circular style of fiber can be made in a wide variety of diameters and line widths. The only restriction is the maximum bundle size per sensor ferrule (0.156 inch diameter).



This fiber optic assembly is a high temperature modification of standard model INS23S. Suffix "F90" stands for modified for 900 F (480 C). Dimensional differences include crimp collar diameter and ferrule length. These changes are necessary for manufacturing of the end tip without epoxy. Ferrule length can be extended like model BTS23SM2.

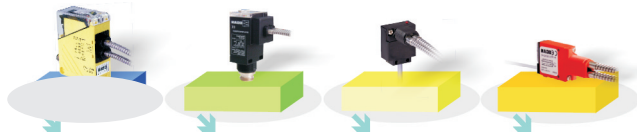


This special fiber assembly is the shortest possible modification to model IA23S. The entire ferrule is stainless steel and is not bendable. It is used in pairs with FOF-400 fiber optic fittings and LR400/PT400 sensors where space limitations prevent the use of right angle sensors. They may also be used with other sensors to provide various degrees of convergent-proximity node sensing. The bundle diameter and overall length can be modified for your application.

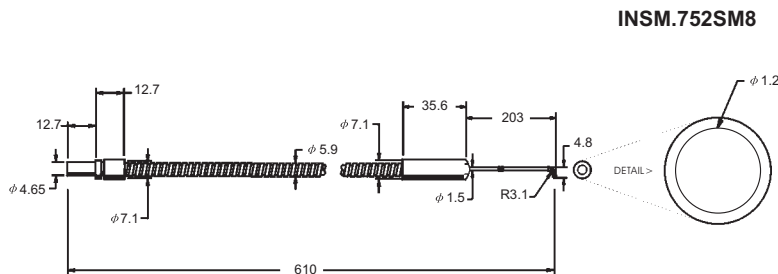
Model number	Length	Bundle	Sheath
INAS23SMC	910	φ 3.2	SS
Range (mm)			
			600
			450
			400
			400

Model number	Length	Bundle	Sheath
INS23SF90	910	φ 3.2	SS
Range (mm)			
			600
			450
			400
			400

Model number	Length	Bundle	Sheath
INA2.5MSS	42	φ 3.2	SS
Range (mm)			
			600
			450
			400
			400

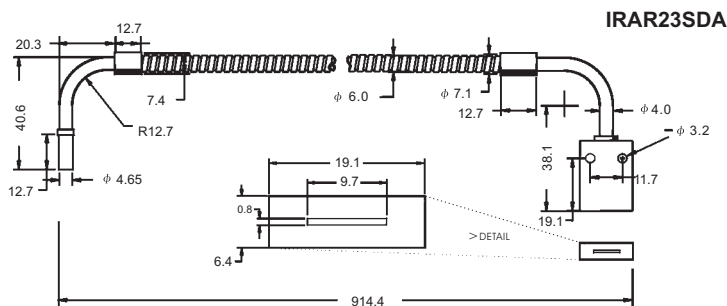


Dimensions (mm)



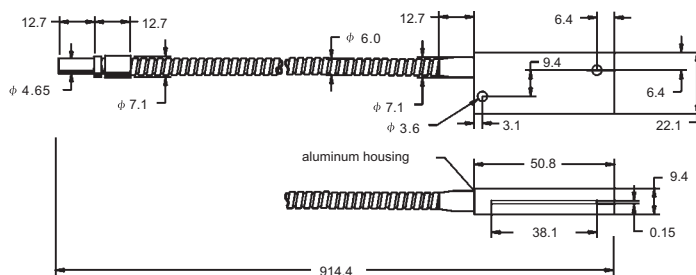
This fiber is a modification of standard model INSM.752S. The length of the miniature end (before the angle) is extended from one inch to eight inches. This modification was required due to very limited access space in an inspection area. This style of fiber can also be built with modification to the length after the bend and to the fiber bundle diameter. The minimum bend radius of the 0.06 inch diameter tubing used is 1/8 inch. This assembly uses hardened tubing, which is not bendable.

Dimensions (mm)



This modification of standard model IRS23S has an angle at both ends. Both modifications were due to space limitations. The angle of the stainless steel tubing can be modified to suit a particular application. This type of modification can also be made to larger rectangular fibers like models IRS2.53S and BRS53S.

Dimensions (mm)



Model IRVR2.53S was too large to for an application requiring a long, thin rectangular fiber window. A machined housing was needed to fit the space allocated for the sensing end. The rectangular window is modified to only 0.006 inches wide, the smallest available. The mounting holes also had to be moved to allow the cable to exit from the side of the housing. The 1.5 inch length of the fiber windows cannot be made longer in this housing style, but the window width can increase up to 0.013 inches.

Model number	Length	Bundle	Sheath
INSM.752SM8	610	ϕ 1.2	SS
Range (mm)			

Category	Value
Blue bar	220
Green bar	200
Yellow bar	100
Orange bar	100

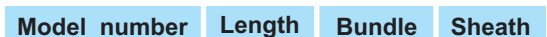
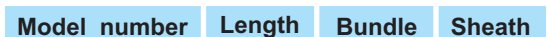
Model number	Length	Bundle	Sheath
IRAR23SDA	910	0.8x9.7	SS
Range (mm)			

Age Group	Number of People
18-24	600
25-34	450
35-44	400
45-54	400

Model number	Length	Bundle	Sheath
IRVR1.73S	910	0.15x38.1	SS
Range (mm)			

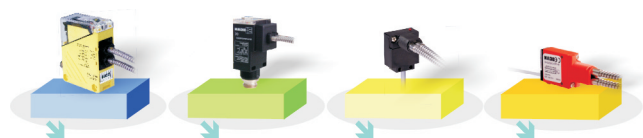
Age Group	Number of People
18-24	350
25-34	400
35-44	180
45-54	180

Glass Fibers

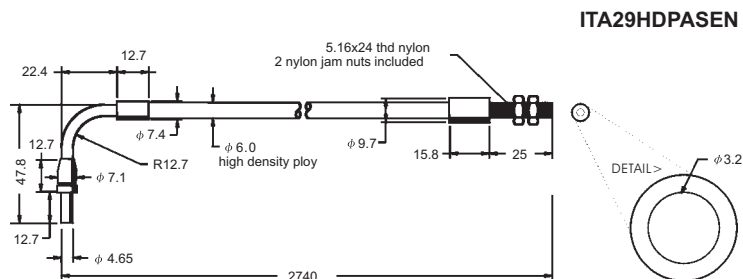
Range (mm)Range (mm)Range (mm)

Glass Fibers

Opposed Mode Individual Cables



Dimensions (mm)



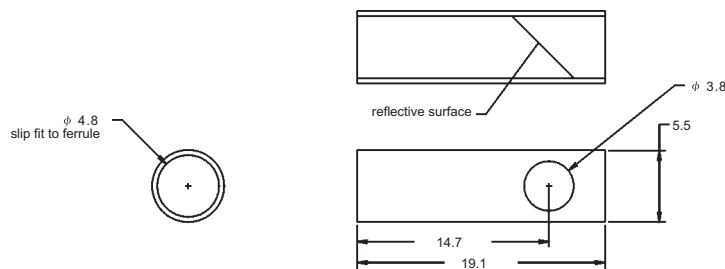
ITA29HDPASEN

Model number	Length	Bundle	Sheath
ITA29HDPASEN	2740	φ 3.2	HDP
Range (mm)			

600
450
400
400

This fiber optic assembly is a modified version of the IT23S. The sheathing has been changed to High Density Poly and the overall length is 9 feed. The threaded end is changed from brass to nylon and the thread length is only 1 inch. These changes are needed for an application requiring a sensing end and sheathing that are not conductive. The threaded end allows for the addition of a lens to increase the overall sensing range. The right angle bend on the sensor end permits mounting the photoelectric sensor in an area where space is restricted.

Dimensions (mm)



Model number	Length	Bundle	Sheath
NA	19	N/A	SS
Range (mm)			

This special fiber attachment is typically used with model INS23S fibers to "bend" the light at a right angle to the length of the fiber ferrule. It is also used with model BNS23SM2 when model BNV1.53S is too large in diameter to fit in the allocated space. The NA slips over the ferrule and is held in place with an adhesive, (not supplied). The highly-polished reflective surface of the NA is recessed in the stainless tube. Therefore, this assembly should not be used in a dirty environment. Excess gain is reduced 50% when using the model NA.

Dimensions (mm)

Model number	Length	Bundle	Sheath
Range (mm)			
